COMPONENTS:	ORIGINAL MEASUREMENTS:		
1. Magnesium sulfite; MgSO ₃ ; [7757-88-2]	Marusawa, T.		
2. Water; H ₂ O; [7732-18-5]	Kogyo Kagaku Zasshi <u>1917</u> , 20, 280-7.		
VARIABLES:	PREPARED BY:		
Temperature: 291 K	B. Engelen		
EXPERIMENTAL VALUES:			
The author reports the solubility of MgSO ₃ .6Hg	0 [13446-29-2] in water at 18°C to be		
$c(MgSO_3) = 0.0501 \text{ mol dm}^{-3} (5.229 \text{ g/dm}^3)$	compiler).		
AUXI LI ARY	INFORMATION		
METHOD APPARATUS/PROCEDURF:	SOURCE AND PURITY OF MATERIALS:		
Saturation method. Equilibrium was established after several days. SO3 was	MgSO ₃ .6H ₂ O was precipitated from oxygen- free MgCl ₂ solutions with Na ₂ SO ₃ . The		
determined iodometrically.	precipitate was checked for Cl and SO2 content.		
	Consons		
	ESTIMATED ERROR:		
	The value given is the mean of 4 experiments which differ by 1.8%.		
	REFERENCES.		

COMPONENTS:

- 1. Magnesium sulfite; MgSO₃; [7757-88-2]
- 2. Water; H₂O; [7732-18-5]

ORIGINAL MEASUREMENTS:

Hagisawa, H.

Sci. Rep. Tohoku Imp. Univ., Ser. 1 1934, 23, 182-92; Bull. Inst. Phys. Chem. Res., Tokyo 1933, 12, 976-83.

VARIABLES:

PREPARED BY:

Temperature: 273 - 368 K

B. Engelen, H.D. Lutz

EXPERIMENTAL VALUES:

The solubilities of $MgSO_3.6H_2O$ [13446-29-2] and $MgSO_3.3H_2O$ [19086-20-5] in water at various temperatures are:

t/°C	MgSO ₃				
	mass %ª	m/mol kg ^{-lb}	2.0		
	MgSO ₃ .6H ₂ O	1	<i>d</i>		
0 15 25 35 45 55 57.5 62.5	0.338 0.497 0.646 0.846 1.116 1.465 1.688 1.950	0.0324 0.0478 0.0622 0.0817 0.1081 0.1424 0.1645 0.1905	MgSO ₃ ·6 H ₂ O MgSO ₃ ·6 H ₂ O MgSO ₃ ·3 H ₂ O		
	MgSO ₃ .3H ₂ O		MgSO ₃ ·3 H ₂ O		
38 42 46 50 55 60 62.5 65 75 85 95	1.034 0.937 0.897 0.844 0.817 0.758 0.748 0.720 0.664 0.623 0.615	0.1001 0.0906 0.0867 0.0815 0.0789 0.0731 0.0722 0.0694 0.0640 0.0600 0.0592	o 25 50 75 100 Temperature (°C) a g/100 ml soln. author b Calculated by compilers		

AUXILIARY INFORMATION

METHOD APPARATUS/PROCEDURE:

Saturation method. Equilibrium was established after several hours. Magnesium was determined as the sulfate, sulfite by iodometric titration.

SOURCE AND PURITY OF MATERIALS:

Magnesium sulfite was precipitated from aqueous ${\rm Mg(HSO_3)_2}$ solutions obtained from ${\rm MgCO_3}$ dissolved in oxygen-free water by passing ${\rm SO_2}$.

ESTIMATED ERROR:

Deviation in several experiments (2 - 3) is 0.3%.

REFERENCES:

COMPONENTS:

- 1. Magnesium sulfite; MgSO₃; [7757-88-2]
- 2. Water; H₂O; [7732-18-5]

ORIGINAL MEASUREMENTS:

Markant, H.P.; Phillips, N.D.; Shah, I.S.

Tappi 1965, 48, 648-53.

VARIABLES:

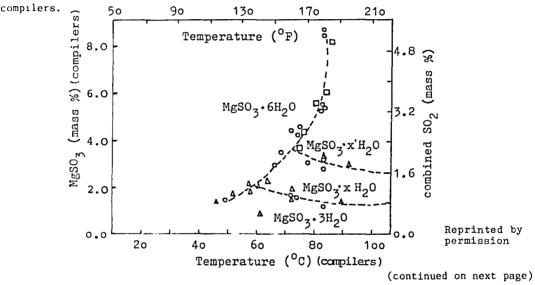
PREPARED BY:

Temperature: 318 - 368 K

B. Engelen, H.D. Lutz

EXPERIMENTAL VALUES:

The authors give a solubility diagram for MgSO $_3$.6H $_2$ O [13446-29-2] and two other magnesium sulfite hydrates (MgSO $_3$.xH $_2$ O and MgSO $_3$.x'H $_2$ O) of unknown composition. One value of MgSO $_3$.3H $_2$ O [19086-20-5] at 60°C is also given. The scale is given in mass % of SO $_2$ as MgSO $_3$ and °F by the authors. A scale in mass % of MgSO $_3$ and °C has been added by the



AUXILIARY INFORMATION

METHOD APPARATUS/PROCEDURE:

Saturation method. Saturated solutions were prepared by adding:

 $\text{MgSO}_3.6\text{H}_2\text{O}$ to water (Δ)

 ${
m SO}_2$ gas to a MgO slurry ()

MgO to a $Mg(HSO_3)_2$ solution (0)

The solutions were analysed for sulfite. Method not given. SOURCE AND PURITY OF MATERIALS:

 ${\rm Mg(HSO_3)_2}$ solutions and ${\rm MgSO_3.6H_2O}$ were prepared by adding ${\rm SO_2}$ gas to a slurry of MgO in distilled water.

ESTIMATED ERROR:

Not given.

REFERENCES:

COMPONENTS:

1. Magnesium sulfite; MgSO₃; [7757-88-2]

2. Water; H₂O; [7732-18-5]

ORIGINAL MEASUREMENTS:

Markant, H.P.; Phillips, N.D.; Shah, I.S.

Tappi 1965, 48, 648-53.

EXPERIMENTAL VALUES (continued):

The following numerical data were estimated from the diagram by the compilers.

	MgSO ₃ .6H ₂ O		MgSO ₃ .xH ₂ O		MgSO _{3.x} 'H ₂ O	
t/°C	mass %	$m/mol kg^{-1}$	mass %	$m/mo1~kg^{-1}$	mass %	$m/mol kg^{-1}$
45 50	1.23	0.119 0.142				
55 60 65 70	1.81 2.21 2.75 3.37	0.176 0.216 0.271 0.334	2.03 1.85 1.67	0.198 0.180 0.163	0.75 ^a	0.072 ^a
75 80 83 85 90 95	4.21 5.35 7.29	0.421 0.541 0.753	1.53 1.43 1.38 1.34 1.27 1.26	0.149 0.139 0.134 0.130 0.123 0.122 0.120	3.41 3.14 3.08 2.97 2.82 2.71 2.63	0.338 0.311 0.304 0.293 0.278 0.267 0.259

 $^{^{\}rm a}$ MgSO $_3.3{\rm H}_2{\rm O}$ as solid phase.

COMPONENTS: 1. Magnesium sulfite; MgSO₃; [7757-88-2] Rodin, I.V.; Margulis, E.V. 2. Water; H₂O; [7732-18-5] Zh. Neorg. Khim. 1983, 28, 258-9; Russ. J. Inorg. Chem. (Eng. Transl.) 1983, 28, 144. VARIABLES: Four temperatures: 293 - 363 K B. Engelen

EXPERIMENTAL VALUES:

Solubilities of magnesium sulfite in water at various temperatures are reported.

t/°C		$MgSO_3$		
	10 ⁴ mass	%	10^2 m/mol	kg ^{-la}
20	3140		3.018	
50	3520		3.384	
70	3870		3.722	
90	4100		3,944	

a Calculated by compiler.

AUXILIARY INFORMATION

METHOD APPARATUS/PROCEDURE:

Saturation method. Equilibrium was established by stirring the saturated solutions in thermostatically controlled glass tubes. Equilibrium was tested for analytically. 4 hr are reported to be sufficient. Magnesium was determined gravimetrically.

SOURCE AND PURITY OF MATERIALS:

Magnesium sulfite, claimed to be $\rm MgSO_3.3.5H_2O$ [85017-92-1], was obtained by precipitation from $\rm MgSO_4$ solutions with $\rm Na_2SO_3$ (1).

ESTIMATED FRROR: Not given.

REFERENCES.

 Margulis, E.V.; Grishankına, N.S. Zh. Neorg. Khim. 1963, 8, 2638.